

Models SP330/SP350

SIDEPAK™ Personal
Sampling Pumps

User Guide

1980454, Revision G
July 2010



SP330



SP350



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Service Policy

Knowing that inoperative or defective instruments are as detrimental to TSI as they are to our customers, our service policy is designed to give prompt attention to any problems. If any malfunction is discovered, please contact your nearest sales office or representative, or call TSI's Customer Service department at (800) 874-2811 (USA) or (001 651) 490-2811 (International).

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Safety Information

The TSI SIDEPAK™ Personal Sampling Pumps are designed to collect air samples using accepted industrial hygiene principles, practices and techniques with recommended maintenance and service as required. This User Guide may not address all health and safety concerns associated with these products and their use. The end user is responsible for assessing, determining and following appropriate and applicable health and safety practices and compliance/regulatory limitations before using these products. The information contained in this document should not be construed as legal advice, opinion, or as a final authority on legal or regulatory procedures. For additional information, see [TSI Limitation of Warranty and Liability](#) on page ii of this User Guide.



WARNING

Battery pack can only be changed/charged in an area known to be nonhazardous.

SIDEPAK™ SP330 Rating Label

This instrument with
TSI Battery Pack PN's: 801722,
or 801724, or 801728 or 801729
Operational Range:
0 to 45°C
INTRINSICALLY SAFE Exia
Class I Groups A, B, C, D
Class II Groups E, F, G
Class III
File: 200507  C US
T2A with 801724, 801729
T2C with 801722, 801728
All dust covers must be in place
for Class II, and Class III Ratings
WARNING: Battery can only be
changed/charged in an area
known to be non-hazardous.
TSI Incorporated
500 Cardigan Road
Shoreview, MN 55126 Made in USA

Intrinsic Safety Rating Information

TSI Battery Pack P/Ns 801722, 801724, 801728, or 801729

INTRINSICALLY SAFE CSA

Exia

T2A with 801724 or 801729

T2C with 801722 or 801728

Class I Groups A, B, C, D; Class II Groups E, F, G; Class III

File: 200507

Chapter 1

Unpacking and Parts Identification

Carefully unpack your Model SP330 or SP350 SIDEPAK™ Personal Sampling Pump from the shipping container. Use the photos and accessory descriptions below to determine which components are included with the kit or single unit you purchased. If any parts are missing, contact TSI immediately.

SIDEPAK™ SP330 and SP350 Personal Sampling Pump Kit Photos and Accessory Descriptions



Single-Unit Kit with 801723/801724/801729 Battery Pack

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**Single-Unit Kit with 801708/801736 or
801722/801728/801735 Battery Pack**



Three-Unit Kit with 801723/801724/801729 Battery Pack





**Three-Unit Kit with 801708/801736 or
801722/801728/801735 Battery Pack**



Five-Unit Kit with 801723/801724/801729 Battery Pack




Five-Unit Kit with 801708/801736 or 801722/801728/801735 Battery Pack

Item Description	Part/Model	Reference Picture
37-mm Filter Cassette Kit	801709*	
25-mm Filter Cassette Kit	801726*	

*Sampling media (i.e., filter cassettes and sorbent tubes) are not included.

Item Description	Part/Model	Reference Picture
Cyclone Kit	801721*	
Single Non-Adjustable Sorbent Tube Kit	801720*	
Single Adjustable Sorbent Tube Kit	801695*	
Double Adjustable Sorbent Tube Kit	801696*	

*Sampling media (i.e., filter cassettes and sorbent tubes) are not included.




Item Description	Part/Model	Reference Picture
Triple Adjustable Sorbent Tube Kit	801697*	
Low Flow Adapter/Constant Pressure Controller	801699	
Pump Service Kit	801725	
Hard Single-Unit Carry Case 12.2" x 8" x 3.75"	1319315	
Battery Pack	801708/ 801736	

*Sampling media (i.e., filter cassettes and sorbent tubes) are not included.

Item Description	Part/Model	Reference Picture
Battery Pack 1600 mAH 1650 mAH	801723 801724/ 801729	
Battery Pack 2700 mAH	801722/ 801728/ 801735	
Power Supply with U.S. Line Cord	2613210	
Soft Single-Unit Carry Case 11.25" × 9" × 4.25"	1319289	
Hard 3-Unit Carry Case 17" × 12.5" × 4.2"	1319316	

Item Description	Part/Model	Reference Picture
<p>Hard 5-Unit Carry Case 24.25" × 19.5" × 8.75"</p>	<p>1319337</p>	
<p>U-Tube Kit</p>	<p>801704</p>	
<p>Sorbent Tube Cover</p>	<p>290201</p>	
<p>Large Sorbent Tube Cover</p>	<p>2902024</p>	
<p>Belt Clip for SIDEPAK™ Instruments</p>	<p>1206134</p>	

Item Description	Part/Model	Reference Picture
Sample Tube, Vinyl	801693	
37-mm Filter Cassette Clip	1309062	
25-mm Filter Cassette Clip	1309164	
Cyclone/Filter Cassette Clip	1309157	
Luer Adapter	1611303	
Screwdriver, Reversible Phillips Flat	3012094	

Item Description	Part/Model	Reference Picture
SP330/SP350 User Guide	1980454	
SP330/350 Quick Reference Card	1980540	
SIDEPAK™ NimH Battery Maintenance Card	1980534	

Chapter 2

Setting-Up

Supplying Power to the SIDEPAK™ Personal Sampling Pump

You must attach a battery pack to the SIDEPAK™ Personal Sampling Pump prior to use. There are four different TSI battery packs designed for the SP330 or SP350: 1650 and 2700 mAH rechargeable nickel-metal hydride (NiMH) battery packs, AA battery pack that allows you to use standard AA-size batteries, and 1600 mAH rechargeable nickel-metal hydride battery. You may also power the SP330 or SP350 with the power supply, with or without a battery pack attached.

The NiMH battery packs are approved and rated intrinsically safe (see battery information table on next page). The AA battery pack *is not* intrinsically safe. The following battery information table provides the intrinsic safety rating information.

Battery Information

Battery Option	Charge Time ¹	Intrinsically Safe	CSA Rating
1600 mAH NiMH Pack (P/N 801723)	3.0 hours	No	N/A
1650 mAH NiMH Pack (P/N 801724 or 801729)	3.5 hours	CSA ²	Exia T2A/ Class I Groups A, B, C, D Class II Groups E, F, G Class III
2700 mAH NiMH Pack (P/N 801722 or 801728)	5.5 hours	CSA ²	Exia T2C/ Class I Groups A, B, C, D Class II Groups E, F, G Class III
2700 mAH NiMH Pack (P/N 801735)	5.5 hours	No	N/A
6-Cell AA-size Pack (P/N 801708 or 801736)	N/A	No	N/A

¹Of a full depleted battery

²All dust plugs and dust gaskets must be installed

SidePak™ NiMH Battery Maintenance

All TSI SIDEPAK™ instruments can be used with all of the SIDEPAK™ Nickel Metal Hydride (NiMH) Batteries that incorporate the Smart Battery Management System™ technology. These NiMH batteries provide many advantages over older battery technologies (e.g., NiCad with their memory issues). However, the NiMH batteries require care and maintenance to ensure their optimal function.

Getting Started

When you first receive a SIDEPAK™ instrument with a NiMH battery you will need to charge and discharge the unit several times (typically 3 charges and 2 full discharges is enough to get good run time information) in order for the Smart Battery Management System™ technology to optimize its performance. Each time you initiate the charging cycle the battery will fully charge. However, the battery's run time information will become more accurate after each successive charge and discharge cycle. Simply put, the more you use the SIDEPAK™ instrument with the NiMH battery, the smarter it will get and the more accurate the run time information will be. The initial charging procedure is outlined below:

Charging Procedure

- Charge #1
- Discharge #1
- Charge #2
- Discharge #2
- Charge #3

Smart Battery Management System™ technology charging is now complete and optimized.

For additional battery charging instructions see Chapter 4, "[Maintenance: Charging a NiMH Battery Pack](#)" found in all of the SIDEPAK™ instrument User Guides.

To discharge the various SIDEPAK™ instruments use the following procedure to minimize the time to discharge the battery:

- Go to the SETUP MENU ← Flow Setpnt ← ADJUST FLOW 80.0% RANGE (adjust flow setting via ▼▲ keys) with no sampling train attached in open flow mode and wait for the

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battery to run down and the instrument to shut off. Then, recharge the battery.

Note: *It is always recommended that you charge your SIDEPAK™ instrument with NiMH battery pack after each use to optimize and maintain the Smart Battery Management System™ technology between uses.*

Battery life indicator is not considered accurate until battery has been optimized.

1600 mAH battery display will not indicate 100% on the first charge.

Storage of NiMH Battery Packs Between Uses

Remember that all rechargeable battery technologies (NiMH, NiCad, LiIon, Lead Acid, etc.) will lose charge over time due to charge dissipation. If you store your SIDEPAK™ instruments between uses for more than 2 months (60 days) make sure that it is completely charged before doing so. Storage of exhausted batteries (from not recharging and storing after use), or from extended storage intervals exceeding 2 months (60 days), may result in the NiMH batteries becoming unusable over time. Deep battery discharge is possible if this occurs and it may not be possible to recondition the NiMH battery once this has happened and this is not covered under warranty.

During storage it is recommended that you discharge then charge your SIDEPAK™ instruments every 4 to 6 weeks to ensure that the NiMH battery is maintained and charged and the Smart Battery Management System™ technology is optimized. Simply follow the discharging and charging procedure described above or from any of the SIDEPAK™ instrument User Guides in Chapter 4, “[Maintenance](#).” Not following this recommendation could lead to requiring the “[Getting Started](#)” procedure to be repeated again or battery replacement (not covered under warranty) due to deep battery discharge.

Installing the NiMH Rechargeable Battery Packs

Battery packs slide on and off the SP330 or SP350 pumps in the direction shown below. There are serrations (teeth) that help hold the battery pack firmly onto the SP330 or SP350 body in addition to the two screws. Sliding the battery on/off requires firm pressure in the proper direction.



WARNING

Battery pack can only be changed/charged in an area known to be nonhazardous.



Battery Pack, 1600 mAh
Battery Pack, 1650 mAh



Battery Pack, 2700 mAh

Place the battery pack on top of the SP330 or SP350 body and push firmly to slide it on. Make sure that the front edge of the battery fits under the lip near the keypad. Once the battery pack is fully seated and the screw holes are lined up, fasten it in place using the two battery screws provided.

Note: When installing any of the NiMH battery packs for the first time, you should charge the battery before using the SP330 or SP350 to ensure proper operation. See “[Using the Power Supply](#)” later in this chapter or the [Maintenance](#) chapter for charging information.

Installing the AA Battery Pack

Note: Alkaline battery cells are included with the AA battery pack. TSI recommends AA-size alkaline batteries for best performance.

The power supply may be used to power the SP330 or SP350 while the AA battery pack is attached to the pump body. The SP330 or SP350 will sense the presence of the AA battery pack and automatically disable the charging function.

AA-size rechargeable batteries may be used in the AA battery pack; however, they cannot be recharged by the SIDEPAK™ Personal Sampling Pump charging system. An external charger will be needed. Instrument run-time with size-AA rechargeable cells may be unacceptably short.

The AA battery pack opens into two pieces.



Install six AA-size battery cells. Make sure the cells are installed in the proper direction by matching the polarity markings on the cell holder with the markings on the battery cells.

Attach the battery cover by carefully placing it in the position shown. Slide the cover forward, and under the lip on the instrument. Fasten it in place with two screws.



Replacing the Cells in the AA Battery Pack

To replace the disposable cells in the AA battery pack, remove the battery pack. Loosen the two side screws about half way. Slide the cover back until it is free of the screws, then lift up and remove.

Open the battery pack. Remove the old batteries and dispose of them according to local jurisdiction. It may be helpful to use the flat-bladed screwdriver to gently pry up the positive (+) end of the battery cells.

Close the battery pack. Slide the battery pack into position placing the tab in place first. Push the battery pack snugly into position and secure with the two screws on the sides.

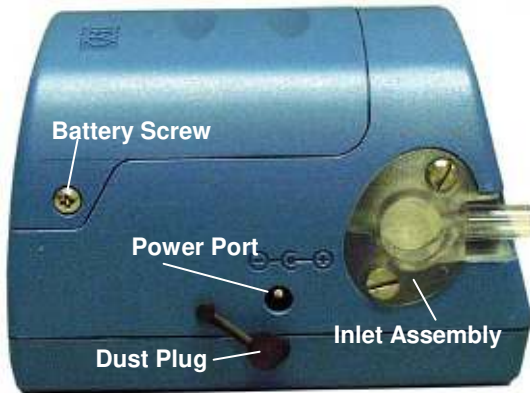
Using the Power Supply

The power supply allows you to power the SIDEPAK™ pump from an AC wall outlet, or to charge any of the TSI NiMH battery packs. Connect the power supply to an AC wall outlet and plug the other end into the power port on the side of the SP330 or SP350.



Caution

Many power supplies look alike. Make certain you are using the proper power supply for the SP330 or SP350. Using the wrong power supply may permanently damage the instrument and void the warranty.



The power supply cannot run the SIDEPAK™ pump and charge the battery at the same time. Make sure the instrument is turned off to initiate the charging cycle. If the display does not show CHARGING BATTERY, it is **not** charging.


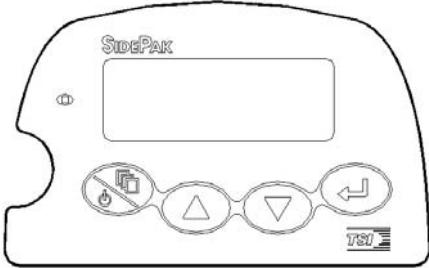



When the power supply is first plugged into the SP330 or SP350, the display will first show the message DETECTING BATTERY TYPE. If any of the TSI NiMH battery packs are detected, the display will show CHARGING BATTERY. Once the battery is fully charged, the display will show CHARGING COMPLETE. The instrument may be turned on at any time during or after the charging process by pressing the PAGE key. Turning the instrument on during the charging process will abort charging and will show the message CHARGING OFF.

If the AA battery pack is detected (regardless of installed cell type) or there is no battery pack at all, the display will show **CHARGING OFF** after 30 seconds. Press the **PAGE** key to turn the instrument on or off at any time.

Keypad Functions

To turn the instrument ON, press the **PAGE** key.

The model number, serial number, firmware revision and remaining battery charge are displayed for a few seconds before entering Ready Mode.

	<p>To turn the instrument OFF, press and hold the PAGE key for three (3) seconds.</p>  <p>Release when the countdown reaches "0 SECONDS."</p>
	<p>Use the PAGE key to go back to the previous menu.</p>
	<p>Use the ↵ key to execute selected menu options and confirm changes.</p>
	<p>Use the ▲▼ arrow keys to scroll through vertical menus and to change numeric values.</p> <p>To toggle between an unlocked and locked keypad (tamper prevention), press and hold the ▲ key and press ↵. When the keypad is locked, the display shows KEYPAD LOCK.</p>

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Chapter 3

Operation

Overview


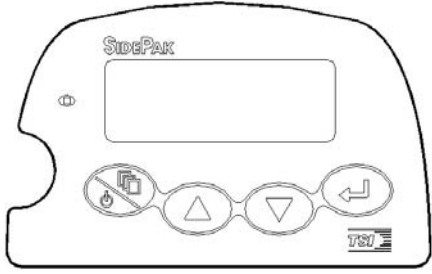



The SIDEPAK™ SP330 and SP350 Personal Sampling Pumps are integrated portable sampling pumps used for occupational exposure monitoring and area assessment. The sampling pump flow rate is user-adjustable, allowing you to attach a wide variety of collection media for sampling from the worker's breathing zone or other locations. The rugged belt-mountable unit is small, quiet, and lightweight, minimizing interference and discomfort for the wearer. The 12-character x 2 line LCD displays flow set point, clear data functions, reset pump functions, pump programming information, pump runtime information and pump status before, during and after sampling.

The SIDEPAK™ SP330 and SP350 Personal Sampling pumps have passed intrinsic safety approvals. See [Chapter 2](#), page 11, and Appendix A, "[Specifications](#)," page 42, of this user guide for specific information.

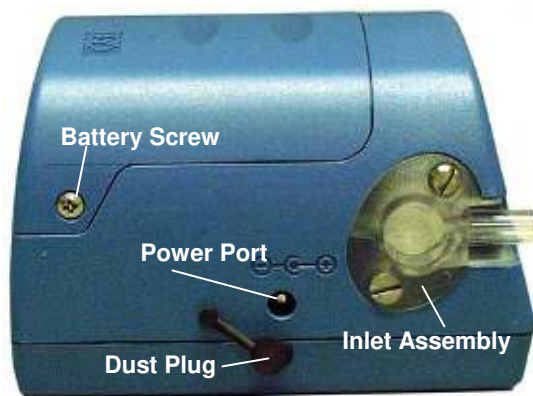
Keypad Functions

To turn the instrument ON, press the PAGE key.

The model number, serial number, firmware revision and % battery charge are displayed for a few seconds before entering Ready Mode.

	<p>To turn the instrument OFF, press and hold the PAGE key for three (3) seconds.</p>  <p>Release when the countdown reaches "0 SECONDS."</p>
	<p>Use the PAGE key to go back to the previous menu.</p>
	<p>Use the ↵ key to execute selected menu options and confirm changes.</p>
	<p>Use the ▲ ▼ arrow keys to scroll through vertical menus and to change numeric values.</p> <p>To toggle between an unlocked and locked keypad (tamper prevention), press and hold the ▲ key and press ↵. When the keypad is locked, the display shows KEYPAD LOCK.</p>

Identifying SIDEPAK™ SP330 and SP350 Features



Battery Screw Remove these two screws to remove the battery pack.

Power Port Connect the 9 VDC power supply/charger to this port to charge TSI NiMH battery packs or to power the instrument at any time. Many power supplies look alike; make certain you use the right power supply to prevent damage.

Inlet Assembly The inlet assembly is where the sample tube is attached to the pump body. This inlet assembly is user serviceable with the Pump Service Kit (see Chapter 4, "[Maintenance](#)," for further information).

Dust Plug Dust Plugs are provided to prevent intrusion of dust into the instrument during operation. They should be removed from the Power Port, for charging the instrument and replaced when charging is complete.

Power Up

Turn the SIDEPAK™ SP330 and SP350 on by pressing the PAGE key. The SP330 and SP350 will display the model number, serial number, firmware version and remaining battery life over a period of a few seconds. It will now immediately go into READY MODE.

Power Down

To turn the SIDEPAK™ SP330 and SP350 off, press the PAGE key until the instrument displays READY MODE or the SETUP MENU. Then, *press and hold* the PAGE key. Release the key after the 3-second countdown reaches zero.

Ready Mode

When the SIDEPAK™ SP330 and SP350 are first turned on they always go into Ready Mode. In Ready Mode the display alternates between READY MODE, ENTER = START and ELAPSED TIME XXXX MIN.

Note If you view a submenu and leave the display in that location, the SP330 and SP350 “Times Out” and returns to the next higher level menu after 30 seconds. Eventually, the instrument returns to Ready Mode, alternating between READY MODE, ENTER = START and ELAPSED TIME xxxx MIN. You may also press the PAGE key at any time to manually escape to the next higher level menu, the SETUP Menu.

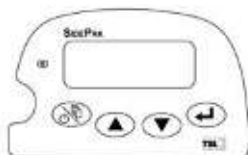
Setup Menu

While in Ready Mode, you can access the Setup Menu by pressing the PAGE key. Use the ▲ ▼ keys to select one of the following submenus:

- Flow Setpoint
- Clear Data
- Reset All
- Set Program
- Run Program

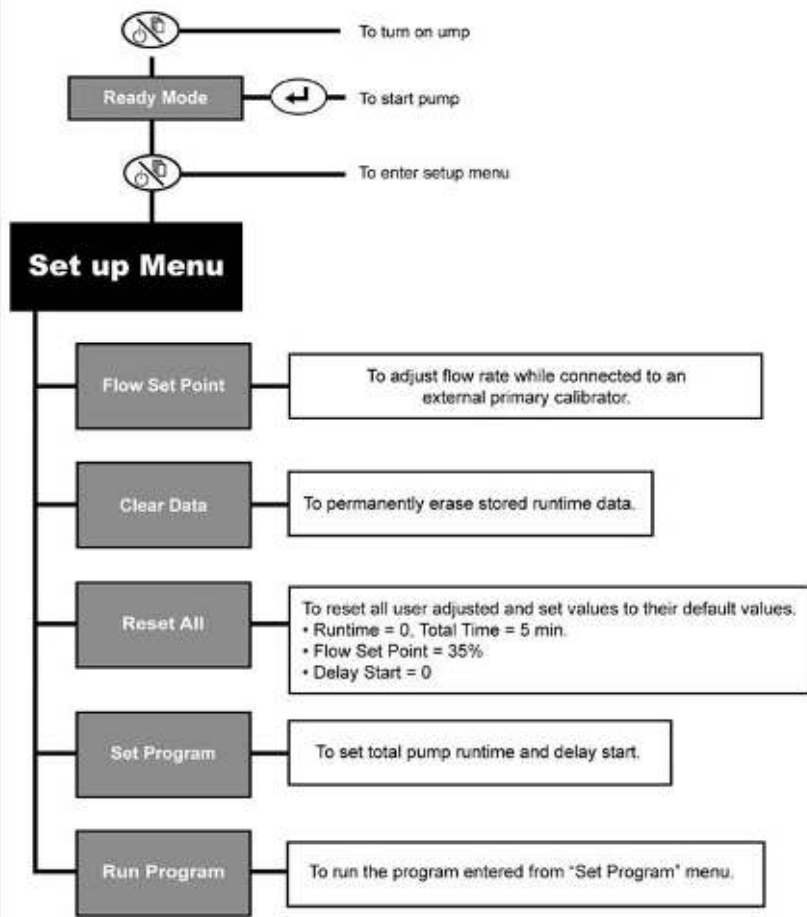
Refer to the corresponding section below for details on each submenu.

TSI SidePAK™ SP330/350 Menu Overview



- Press to power ON/OFF.
- Press and hold for 3 seconds to power off.
- Press to return to previous menu or screen.
- to scroll through menu selections or change settings.
- to select/enter value.

Tamper Protection:
Press and hold (▲) and (▼) to lock or unlock keypad.



See [Appendix E](#) for Quick Reference Guide.

Flow Setpoint

The Flow Setpoint submenu allows you to manually adjust the pump flow rate from the instrument keypad. The Flow Setpoint adjustment range is from 25% to 99.9% of full scale. You must use an external calibrator when adjusting the Flow Setpoint (refer to [“Calibrating a SIDEPAK™ SP330/SP350”](#) section found in this chapter).

1. Start up the SIDEPAK™ SP330 or SP350 and let it warm up for 2 minutes prior to starting this procedure.
2. Attach the pump to an external calibrator of your choice and follow the procedure for Calibrating a SIDEPAK™ SP330/SP350 found in this chapter.
3. Press the \downarrow key to access the ADJUST FLOW, XX.X% RANGE screen.
4. Use the \blacktriangle \blacktriangledown to adjust the pump to the desired flow rate based on the flow rate readings indicated from the external calibrator, and press \downarrow to execute when achieved.
5. Now the Estimated Runtime screen appears EST RUNTIME, XXX MIN for a few seconds before the instrument returns to Ready Mode. This value is the estimated minutes of runtime at the set flow rate.

Clear Data

The Clear Data submenu allows you to permanently erase *all* of the Total Runtime data stored in memory. It will not affect the user-adjusted or set values of: Runtime, Total Time data, Flow Setpoint or Delay Start.

1. After selecting the Clear Data submenu under the Setup Menu. Press \downarrow .
2. The display will now show ENTER = CLEAR DATA. Press \downarrow to execute the Clear Data function.
3. The display will show RUNTIME DATA CLEARED for a few seconds and will go back to Ready Mode.

Reset All

The Reset All submenu resets *all* of the user-adjusted and set values of: Runtime data, Total Time data, Flow Setpoint and Delay Start to their default values. The default values are as follows:

- Runtime = 0 minutes
 - Total Time = 5 minutes
 - Flow Setpoint = 35%
 - Delay Start = 0 minutes
1. After selecting the **Reset All** submenu under the Setup Menu, press \downarrow .
 2. The display will now show **ENTER = RESET FLOW**. Press \downarrow to execute the Reset All Function.
 3. The display will show **RUNTIME DATA & FLOW RESET** for a few seconds before the unit goes back to Ready Mode.

Set Program

The Set Program submenu allows you to set Total Time (the pump runtime) and Delay Start Time. The Total Time adjustment range is from 5 to 9999 minutes. The Delay start adjustment range is from 0 to 999 minutes.

1. After selecting the **Set Program** submenu under the Setup Menu, press \downarrow .
2. The display will now show **TOTAL TIME $\blacktriangle\blacktriangledown$, XXXX MIN.**
3. Use the $\blacktriangle\blacktriangledown$ to adjust the Total Time and press \downarrow to execute.
4. The display will now show **DELAY , XXX MIN.**
5. Use the $\blacktriangle\blacktriangledown$ to adjust the **DELAY** start time and press \downarrow to execute.
6. The instrument immediately returns back to Ready Mode.

Run Program

The Run Program submenu allows you to run a program based on a Total Time and/or a Delay Start that has been setup from the Set Program submenu.

1. After selecting the **Run Program** submenu under the Setup Menu, press \downarrow .
2. The display will now show **PROGRAM MODE, BATTERY XXX%** for all Set Programs with no Delay Start programmed.

The pump will automatically start and begin your sampling event and continue until the Total Time has been reached.

3. Or, the display will now show PUMP START, IN XXX MIN. for all Set Programs with a Delay Start defined. The pump will automatically start when the Delay Start time has elapsed and begin your sampling event. Sampling will continue until the Total Time has elapsed.
4. You may stop the sample event at any time by pressing ↵ to access the ENTER = STOP, PAGE = RETURN screen. If you want to stop the sample event you must press ↵. The pump will stop and return back to Ready Mode. If you do not want to stop sampling, press the PAGE key and continue with the in-progress sample event.

While in Program Mode, the pump will automatically scroll through (or you may manually) scroll between the following screens:



Flow Mode

The SIDEPAK™ SP330 and SP350 can be operated in either of two modes of operation for Flow Mode. There are low and high flow operational modes.

Low Flow Operation

In order to sample at low flow rates using sorbent tubes (i.e., charcoal, silica gel, etc.), the TSI Low Flow Adapter (LFA) is used with the SIDEPAK™ SP330 and SP350. The LFA puts the sample pump into a constant pressure condition, allowing the use of TSI's single or multiple adjustable sorbent tube sampling kits. The LFA permits flows from 20 cc/min. to 800 cc/min, and maintains a constant negative pressure of approximately 12–15" w.g. on the sample pump. Total flow of all sample tubes cannot exceed 800 cc/min. With constant negative pressure maintained, the sorbent tube flows may be adjusted separately without affecting multiple tube sampling kits.

Low Flow Adapter

1. Start up the SIDEPAK™ SP330 or SP350 and let it warm up for 2 minutes prior to starting this procedure.
2. Adjust the pump flow rate to 1000 cc/min. referring to “Flow Setpoint” section in this chapter.
3. Attach the sampling tube to the pump.
4. Attach the LFA to the sampling tube, making sure the two small holes on the diaphragm point towards the pump with the short piece of tubing supplied on the terminal end.
5. Finally, attach the adjustable sorbent tube holder to the short piece of tubing on the end of the LFA. Next, attach the end of the adjustable sorbent tube holder to an external calibrator with a piece of tubing.
6. With the external calibrator attached and functional, set the flow rate(s) for the sorbent tube(s) to the desired flow rate.

Note: *In Step 5, when connecting a single or multiple adjustable sorbent tube holder, that the pump may slow down or stall but, will immediately recover. To minimize these effects, make sure that the adjustable sorbent tube holder (at least one tube) is set to the open position.*



High Flow Operation

The SIDEPAK™ SP330 and SP350 are operated in a continuous flow mode when used for high flow sampling with filter cassettes and other high flow sampling devices (i.e., cyclones, impactors, impingers, bubblers, IOM Samplers, etc). The SIDEPAK™ SP330 and SP350 have flow rate ranges from 1000 cc/min. to 3000 cc/min. and 1000 cc/min. to 4000 cc/min., respectively.

Calibrating a SIDEPAK™ SP330/SP350

When calibrating a SIDEPAK™ SP330 or a SP350 for low or high flow sampling the following generic procedure may be used.

1. Start up the SIDEPAK™ SP330 or SP350 and let it warm up for 2 minutes prior to starting this calibration procedure.
2. Configure your sample pump for low or high flow sampling (i.e., attach a LFA for low flow/constant pressure operation mode, etc.). Refer to [High and Low Flow Operation](#) sections found in this chapter.
3. Attach the outlet of the sample media tubing to the inlet of the sample pump.
4. Connect the outlet of the external calibrator to the inlet of the sample media.
5. Turn the external calibrator on.
6. Follow the [Flow Setpoint](#) and/or the [Low Flow Adapter](#) Procedure found in this chapter to setup and enter the proper keypad commands necessary to complete the calibration procedure.

Flow Blocked Error

When the flow is blocked, the pump will continue to try to maintain the flow rate for 20 seconds, during which time the words FLOW BLOCKED will alternate with FLOW MODE, the LED will flash twice per second and will beep once per second. If the flow rate is not regained after the 20-second period, the pump will shut off for 40 seconds, at the end of which time it will turn the pump back on and retry to get the desired flow rate. This process will repeat for ten more cycles, at the end of which the pump will remain off and the LCD will alternate between FLOW BLOCKED PUMP SHUTOFF and READY MODE ENTER = START. If the ↵ key is pressed, the process will begin again. If at any time during the pump restart sequence the flow block condition is removed, the flow will resume. If a flow block occurs again the process will start at the beginning.

Chapter 4

Maintenance

The SIDEPAK™ SP330 and SP350 require periodic maintenance. The most common procedures are listed below:

- Charging NiMH batteries
- Cyclone maintenance
- Sorbent Tube Holder maintenance
- U-Tube and Luer Adapter maintenance
- Changing the pump inlet filters

In addition to the procedures in this chapter, TSI recommends that you return your SIDEPAK™ Model SP330 or SP350 to the factory for annual service. Regular factory-authorized cleaning and testing helps ensure that your instrument is working properly, has the latest updates, and will provide accurate and reliable measurements.

Maintaining Rechargeable Battery Packs

The SIDEPAK™ SP330 and SP350 Personal Sampling Pumps incorporate the Smart Battery Management System™ technology that allows for fast charging and long battery life. This system utilizes a built-in computer chip in the battery packs. The microprocessor monitors battery capacity and calculates run time information by dividing capacity of the battery (mAh) by the instantaneous current consumed by the instrument (mA). This calculation is correct for current operating conditions and can change due to current (mA) consumption or changes in battery capacity. Conventional battery controllers can only make crude estimates of battery condition based on a simple voltage measurement.

TSI rechargeable battery packs use nickel-metal hydride (NiMH) cells because they provide much greater capacity than conventional nickel-cadmium (NiCad) cells and do not have the “memory” problems often associated with NiCad cells.

Charging a NiMH Battery Pack

The power supply allows you to power the SIDEPAK™ SP330 and SP350 Personal Sampling Pumps from an AC outlet, or to charge any of the TSI NiMH battery packs. The SIDEPAK™ has internal charging circuitry. Connect the power supply to an AC outlet and plug the other end into the power port on the side of the SIDEPAK™ SP330 or SP350.



WARNING

Battery pack can only be changed/charged in an area known to be nonhazardous.



Caution

Many power supplies look alike. Make certain you are using the proper power supply for the SIDEPAK™ SP330 or SP350. Using the wrong power supply may permanently damage the instrument and void the warranty.

The power supply cannot run the SIDEPAK™ SP330 or SP350 and charge the battery at the same time. Make sure the instrument is off to facilitate charging. If the display does not show **CHARGING BATTERY**, it is *not* charging.

When the power supply is first plugged onto the SIDEPAK™ SP330 or SP350, the display will first show **DETECTING BATTERY TYPE**. If a TSI NiMH battery pack is detected, the display will show **CHARGING BATTERY** until charging is completed. Once the battery is fully charged, the display will show **CHARGING COMPLETE**. The instrument may be turned on at any time during or after the charging process by pressing the **PAGE** key. Turning the instrument on during the charging process will abort charging.

If the 6-cell AA-size battery pack is detected (regardless of installed cell type) or there is no battery pack at all, the display will show **CHARGING OFF** after 30 seconds. It is not possible to recharge AA-size rechargeable batteries by placing them in the 6-cell AA-size battery pack, and attaching them to the SIDEPAK™ SP330 or SP350.

Using and Maintaining the Sorbent Tube Holders

A wide variety of sorbent tubes are commercially available and are designed to adsorb or absorb gases and vapors that are drawn through them, when used with a low flow sampling pump. Sorbent tubes are ideal for breathing zone sampling because they can be attached to a worker's clothing near his or her head. TSI offers as optional accessories, single and multiple sorbent tube kits. There are single adjustable and non-adjustable, and dual and triple adjustable kits that include: single or multiple sorbent tube holders with 6 mm × 70 mm tube covers (standard, a larger tube cover is available that holds up to a 10 mm × 130 mm sorbent tube), Lapel Clip and 3-foot sample tube specifically for this purpose.



Sorbent Tube Holders (sampling media not included)

Cleaning the Sorbent Tube Holders

The sorbent tube holders should be cleaned prior to each use. In most cases, simply cleaning the tube cover will be all that is needed. Inspect the inlet and the inside of the sorbent tube cover, as well as the single and multiple sorbent tube holders and tubing to look for damage or clogging regularly and clean it if necessary.

1. Unscrew the tube cover from the bottom of the sorbent tube holder and pull the tube cover off.
2. Hold the open end of the tube cover down and tap it on a hard surface to dislodge particles. Repeat with the inlet end of the tube cover.

Note: *If dirt is visible inside either the tube cover, tube inlet or the sorbent tube holder, it may be necessary to blow compressed air into these parts and/or to clean them with soap and water. Use only soap and water, do **not** use any chemicals that might leave behind a residue that would contaminate your sorbent tubes. Make certain that these parts are perfectly dry before using them.*

3. Re-assemble the sorbent tube holder. The sorbent tube holder cleaning procedure is now completed.

Using and Maintaining the Respirable Cyclone Kit

The 10-mm Nylon Dorr-Oliver Cyclone Kit is used to discriminate between the respirable fraction and other portions of the ambient aerosol. It is ideal for breathing zone sampling because it can be attached to a worker's clothing near his or her head. TSI offers as an optional accessory Cyclone Kit that includes: a 10-mm Dorr-Oliver Cyclone, Cyclone/Filter Cassette Clip, U-Tube, Lapel Clip and 3-foot sample tube specifically for this purpose.



Respirable Cyclone Kit (sampling media not included)

Four micrometers ($4\ \mu\text{m}$) is the OSHA standard and is internationally accepted as the 50 percent cut-off size for respirable aerosols. Particles larger than $4\ \mu\text{m}$ impact onto the surfaces of the upper respiratory tract and cannot reach the lungs. The Dorr-Oliver Cyclone provided is designed to provide a cut-off at $4\ \mu\text{m}$. This is specified as a 50 percent cut-off at $4\ \mu\text{m}$.

The cyclone works by forcing the particle-laden air sample to swirl inside the cyclone body. Larger (higher mass) particles cannot follow the air stream and become trapped, while smaller particles stay in the air stream and pass through. When using the cyclone, you can assume that all particles smaller than the cut-off size pass through and all larger particles become trapped, falling out of the air stream and are deposited in the grit pot at the bottom of the cyclone.

The cut-off size for any make of cyclone is dependent upon flow rate.



C a u t i o n

It is very important that the sample flow rate through the Dorr-Oliver Cyclone be set at 1.7 liters per minute (L/min). If some other flow rate is set, the cut-off size will be unknown.

As the air stream leaves the cyclone it enters the 37-mm filter cassette, where it is deposited on the filter media. The air stream less the aerosol continues through the sample tube to the pump.

1. Attach the cyclone/filter cassette assembly to the same sample tube and then attach the end of the sample tube onto the inlet of the SIDEPAK™ SP330 or SP350.
2. Adjust the flow rate of the SIDEPAK™ SP330 or SP350 to 1.7 L/min. See the Operation chapter for instructions on how to set the flow rate.

The SIDEPAK™ SP330 or SP350 and cyclone/filter cassette assembly are now ready to use. Attach the cyclone to the individual test subject's clothing using the U-tube and clip provided with the cyclone.

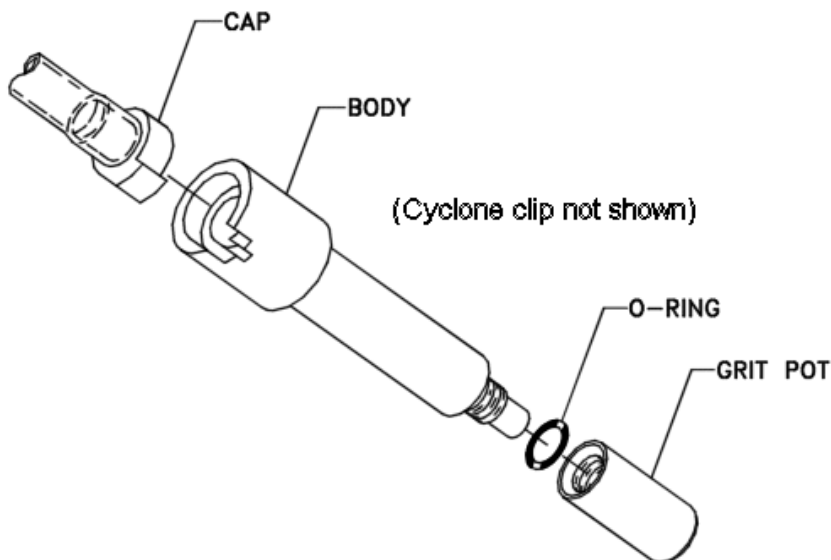
Cleaning the Cyclone

The 10-mm Nylon Dorr-Oliver Cyclone should be cleaned prior to each use. In most cases, simply cleaning the grit pot will be all that is needed. Inspect the inside of the cyclone body regularly and clean it if necessary.

1. Unscrew the grit pot from the bottom of the cyclone and pull the cap off.
2. Hold the open end of the grit pot down and tap it on a hard surface to dislodge particles. Repeat with the cyclone body.

Note: *If dirt is visible inside either the grit pot or the cyclone body, it may be necessary to blow compressed air into the cyclone parts and/or to clean them with soap and water. A mild solvent like isopropanol may also be used. Make certain that the cyclone is perfectly dry before using it.*

3. Re-assemble the cyclone. The cyclone cleaning procedure is now completed.



Exploded View of 10 mm Nylon Dorr-Oliver Cyclone

Pump Service Kit for the SIDEPAK™ SP330/SP350

The SIDEPAK™ SP330 and SP350 have an inlet filter and Dust Plugs that are designed to protect the pump components from contamination. TSI replaces these when the unit is returned for factory-authorized servicing (recommended every 12 months). When used in exceptionally dirty environments, it may be necessary to replace these parts, or if they become damaged. In that event, these parts may be replaced in the field by a competent person using the Pump Service Kit (part no. 801725). The pump service kit includes: a new sample inlet; (3) inlet filters; (4-Sets) of Dust Plugs; and (2-Sets) of Battery Screws.



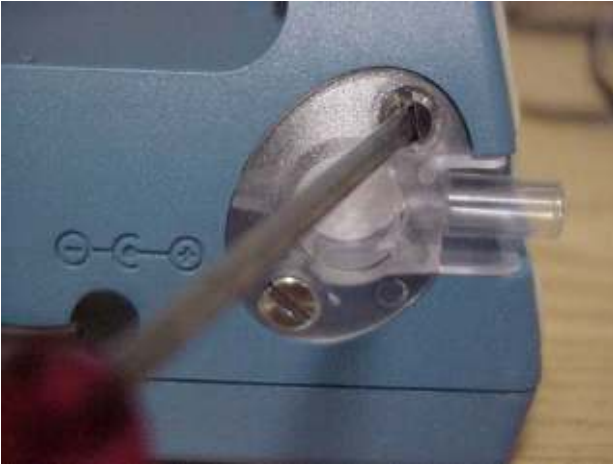
Pump Service Kit (801725)



Changing the Inlet Filter

The internal filter keeps the pump and the flowmeter (SP530 and SP730 only) free from particles. If the inlet filter loads up, the performance of the pump and flowmeter (SP530 and SP730 only) will deteriorate. Visually inspect the condition of the inlet filter prior to each use. If the

filter looks dirty and/or discolored, you will need to replace the internal filter. Unscrew the two flathead screws on the inlet using a screwdriver.



Remove the filter and replace it with a new filter that comes with the pump service kit (801725).



Make sure the filter sits properly in the groove of the inlet. Attach the inlet to the pump case securely by tightening the two screws. If it is difficult to tighten the screws, the filter may not be seated properly on the inlet. Place the filter properly and try again.

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Chapter 5

Troubleshooting

TSI recommends that you return your SIDEPAK™ Model SP330 and SP350 Personal Sampling Pumps to the factory for annual service. Regular factory-authorized cleaning and testing helps ensure that your instrument is working properly, has the latest updates, and will provide reliable performance.

If you are having a problem with your SIDEPAK™ SP330 or SP350, use the information below in the Troubleshooting matrix to try and resolve it in the field. If necessary, contact TSI Incorporated or a local TSI distributor to arrange for service.

Contact information:

TSI Incorporated
500 Cardigan Road
Shoreview, MN 55126
USA



Tel: 651-490-2811 or 1-800-874-2811

Website: www.tsi.com

E-mail: answers@tsi.com

The following table lists the symptoms, possible causes, and recommended solutions for common problems encountered with the SIDEPAK™ SP330 and SP350 Personal Sampling Pumps.

Symptom	Possible Cause	Corrective Action
Nothing visible on display.	Unit not switched on.	Switch unit on.
	Low or dead batteries.	Replace the batteries or plug in the AC adapter.
	Batteries installed backwards.	Observe polarity indication on battery holder diagram.
	Dirty battery contacts.	Clean the battery contacts.

Symptom	Possible Cause	Corrective Action
No keypad response. Display shows KEYPAD LOCK.	Keypad is locked out.	To toggle between an unlocked and locked keypad (tamper prevention), press and hold the  key and press  . When the keypad is locked, the display shows KEYPAD LOCK.
FLOW BLOCKED message is displayed.	Inlet flow is blocked.	Remove obstructions. Check for pinched sample tube. Check for correct installation of sample inlet.
	Inlet filter is plugged.	Replace internal filter. See " Pump Service Kit " section, in Chapter 4, for more information. Or return to factory for servicing.
Unable to attain desired flow	High pressure drop	Check for flow blockage or pinched tubes/obstructions
	Leaks	Check for leaks in tubes, media holders, etc.
	Out of flow range	Flow rate exceeds instrument capability
Cannot achieve low enough flow using Low Flow Adapter	Flow rate set too high for gas sampling	Reduce pump flow rate
	Low Flow Adapter clogged or damaged	Check Low Flow Adapter for clogging, if damaged replace with new Low Flow Adapter P/N 801699
BATTERY LOW message is displayed.	Low battery charge.	Recharge batteries (NiMH); replace batteries (AA alkaline); or use AC adapter.

Symptom	Possible Cause	Corrective Action
Battery not charging	Instrument not plugged into power supply	Check power supply
	Power supply not plugged into to outlet	Check outlet
	Incorrect battery type (AA-size Pack) used	Change battery pack to NiMH
	Incorrect Power Supply used	Check power supply type and use only SIDEPAK™ Power Supply P/N 2613210
Instrument not getting power	Battery not seated properly	Adjust battery pack
	Battery leads damaged	Check battery leads for damage and clean if needed
CHARGING OFF message is displayed.	Instrument has detected either a alkaline battery pack, a damaged NiMH battery pack or no battery pack.	Install NiMH battery pack, for proper charging.
Power-up Keypad Lockup	Pushing keys during power-up.	Wait until power-up is complete.

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Appendix A

Specifications

Specifications are subject to change without notice.

Flow Range

Constant Flow: 500 to 3,000 cc/mm (SP330)
500 to 4,000 cc/min (SP350)

Constant Pressure
(requires Low Flow

Adapter) 20 to 800 cc/min

Flow Control Back EMF $\pm 5\%$ of constant flow setpoint

Flow vs. Max. Vacuum

Pressure..... **Model SP330**

1,000 cc/min @ 54 in. H₂O

1,500 cc/min @ 40 in. H₂O

2,000 cc/min @ 28 in. H₂O

2,500 cc/min @ 19 in. H₂O

3,000 cc/min @ 11 in. H₂O

3,500 cc/min @ 0 in. H₂O

Model SP350

1,000 cc/min @ 28 in. H₂O

1,500 cc/min @ 26 in. H₂O

2,000 cc/min @ 25 in. H₂O

2,500 cc/min @ 24 in. H₂O

3,000 cc/min @ 21 in. H₂O

3,500 cc/min @ 14 in. H₂O

4,000 cc/min @ 9 in. H₂O

4,500 cc/min @ 0 in. H₂O

Flow Fault See page 28 of this User Guide for information.

Flow Indicator LCD Adjust Flow Menu Screen, range 0.0 to 99.9

Inlet Pulsation Ratio 8% @ 2.0 L/min w/GF filter (SP330)
9% @ 2.0 L/min w/GF filter (SP350)

User Adjustable Values . Sample Run Time
Flow Setpoint
Delayed Start
Key Pad Lock

Recorded Values Total Sample Time

Temperature Range

Operating Range 0 to 45°C (32 to 112°F)

Storage Range -20 to 60°C (-4 to 140°F)

Physical

External Dimensions 106 mm × 92 mm × 70 mm (4.2 in. × 3.7 in. × 2.8 in.) with 801724 or 801729 battery

130 mm × 92 mm × 70 mm (5.1 in. × 3.7 in. × 2.8 in.) with 801708, 801722, 801728, 801735, or 801736 battery

Weight 0.46 kg (16 oz) with 801724 or 801729 battery

0.54 kg (19 oz) with 801708, 801722, 801728, 801735, or 801736 battery

Display 2 line x 12 character LCD

Tripod Socket 1/4-20 female thread

Power Supply (P/N 2613210)

Input Voltage Range 100 to 240 VAC, 50 to 60 Hz

Output Voltage 9 VDC @ 1.6 A

Approvals

Intrinsic Safety

Rating Information TSI Battery Pack P/Ns 801722, 801724, 801728, or 801729

INTRINSICALLY SAFE CSA

Exia

T2A with 801724 or 801729

T2C with 801722 or 801728

Class I Groups A, B, C, D; Class II

Groups E, F, G; Class III

File: 200507

CE 0344

Immunity EN61326-1:1997 + A11998 Clause 6
Emissions EN61326:1997 + Amendment A1:1998



Caution
All Dust Plugs and gaskets must be installed on the SIDEPAK™ SP330 or SP350, in addition to using the above battery packs to achieve Intrinsic Safety Rating.

Battery Information

Battery Option	Charge Time ¹	Intrinsically Safe	CSA Rating
1600 mAH NiMH Pack (P/N 801723)	3.0 hours	No	N/A
1650 mAH NiMH Pack (P/N 801724 or 801729)	3.5 hours	CSA ²	Exia T2A/ Class I Groups A, B, C, D Class II Groups E, F, G Class III
2700 mAH NiMH Pack (P/N 801722 or 801728)	5.5 hours	CSA ²	Exia T2C/ Class I Groups A, B, C, D Class II Groups E, F, G Class III
2700 mAH NiMH Pack (P/N 801735)	5.5 hours	No	N/A
6-Cell AA-size Pack (P/N 801708 or 801736)	N/A	No	N/A

¹Of a full depleted battery

²All dust plugs and dust gaskets must be installed

Battery Level Indicator

The Smart Battery Management System™ technology utilizes a built-in “gas gauge” in the SIDEPAK™ battery packs. The gas gauge monitors battery capacity and calculates run time information by dividing capacity of the battery (mAH) by the instantaneous current consumed by the instrument (mA). This calculation is correct for current operating conditions and can change due to current (mA) consumption or changes in battery capacity.

SP330 Battery Life Performance (estimated hours)

Battery Option	Back Pressure (in. H ₂ O)	Flow Rate cc/min (Constant Flow Mode)			
		1,000	2,000	2,500	3,000
1600 mAh	5	12.5	11.5	11	10.5
	10	10.5	9	8.5	NA
	15	9.5	8.5	7.5	NA
1650 mAh	5	13	12	11.5	11
	10	11	9.5	9	NA
	15	10	9	8	NA
2700 mAh	5	23	20.5	18	17.5
	10	17.5	16.5	15	NA
	15	14.5	13	12.5	NA
AA-size battery Pack*	5	35	31	28.5	27
	10	25.5	24	21.5	NA
	15	23.5	21.5	20.5	NA

*Using Energizer[®] AA-size, E91 alkaline batteries.

SP350 Battery Life Performance (estimated hours)

Battery Option	Back Pressure (in. H ₂ O)	Flow Rate cc/min (Constant Flow Mode)			
		1,000	2,000	3,000	4,000
1650 mAh	5	11	9.5	9	8
	10	8.5	8	7	NA
	15	7.5	6.5	5	NA
2700 mAh	5	18	16.5	14	13
	10	13.5	12.5	11	NA
	15	11	10	6	NA
*AA-size battery Pack	5	31.5	22.5	20	17.5
	10	19.5	19	17	NA
	15	18	14.5	13	

*Using Energizer AA-size, E91 alkaline batteries

[®]Energizer is a registered trademark of Eveready Battery Company, Inc.

Typical Collection Media Back Pressures

Typical Collection Media	Back Pressure (in. H ₂ O)			
	Flow Rate cc/min (Constant Flow Mode)			
	1,000	2,000	3,000	4,000
13 mm GF	8.25	17.25	27.2	37.3
13 mm PTFE, 1.0 μ	7.0	16.0	30.0	40.0
25 mm GF	1.75	3.75	5.25	9.2
25 mm PVC, 0.5 μ	1.0	2.25	5.75	8.0
25 mm MCE, 0.8 μ	1.0	2.75	5.0	7.5
37 mm GF	1.6	3.2	4.75	6.5
37 mm Cellulose	2.0	4.3	6.75	9.25
37 mm Quartz	1.5	2.75	4.0	5.5
37 mm PVC, 0.5 μ	0.6	1.4	2.25	3.0
37 mm PTFE, 2.0 μ	1.0	2.0	3.5	4.75
37 mm MCE, 0.8 μ	2.0	4.25	7.0	10.5
37 mm MCE, 0.45 μ	3.0	6.0	9.0	12.5

Maintenance

Factory clean and test..... Recommended annually

User flow calibration..... Before and after each use

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CSA Certificate of Compliance

 CSA INTERNATIONAL	
<h1>Certificate of Compliance</h1>	
Certificate: 1419790	Master Contract: 200507
Project: 1660852	Date Issued: 2005/05/02
Issued to: TSI Incorporated 500 Cardigan Rd Shoreview, MN 55126-3996 USA Attention: Dan Pehrson	
<p><i>The products listed below are eligible to bear the CSA Mark shown with adjacent indicators 'C' and 'US'</i></p>	
	Issued by: Pat Schramuk
	Authorized by: Patricia Pasenko, Operations Manager
	
PRODUCTS	
CLASS 2258 83 - PROCESS CONTROL EQUIPMENT-Intrinsically Safe and Non-Inductive - Systems-For Hazardous Locations-Certified to U.S. Standards	
CLASS 2258 03 - PROCESS CONTROL EQUIPMENT - Intrinsically Safe and Non Inductive Systems - For Hazardous	
Class I, Groups A, B, C and D	
Portable Sampling Pumps, SIDEPAK Models: SP330, SP350, SP530 & SP730 and Aerosol Monitor, SIDEPAK Model: AM510; Battery Operated (See Batteries list below); Intrinsically safe; Temperature Code T2C when	
<small>The 'C' and 'US' indicators adjacent to the CSA Mark signify that the product has been evaluated to the applicable CSA and ANSI/UL Standards, for use in Canada and the U.S., respectively. This 'US' indicator includes products eligible to bear the 'NRTL' indicator. NRTL, i.e. National Recognized Testing Laboratory, is a designation granted by the U.S. Occupational Safety and Health Administration (OSHA) to laboratories which have been recognized to perform certification to U.S. Standards.</small>	
<small>DQI 507 Rev. 2004.06.18</small>	



Certificate: 1419790

Master Contract: 200507

Project: 1660852

Date Issued: 2005/05/02

battery pack p/n 801728 is used and T2A when battery pack p/n 801729 is used; Ambient temperature 0°C to +45°C.

Class I, Groups A, B, C and D; Class II, Groups E, F & G; Class III

Portable Sampling Pumps, SIDEPAK Models: SP330, SP350 and Aerosol Monitor, SIDEPAK Model: AM510; Battery Operated (See Batteries list below); Intrinsically safe; Temperature Code T2C when battery pack p/n 801728 is used and T2A when battery pack p/n 801729 is used; Ambient temperature 0°C to +45°C.

Note: The effect of the internal laser on dust/gas mixtures has not been investigated by CSA (Model: AM510 only).

APPLICABLE REQUIREMENTS

- CSA Std C22.2 No. 0-M1991 - General Requirements - Canadian Electrical Code Part II
- CSA Std C22.2 No. 04-04 - Bonding and Grounding of Electrical Equipment (Protective Grounding)
- CSA Std C22.2 No. 142-M1987 - Process Control Equipment
- CSA Std C22.2 No.25-1966 - Enclosures for Use in Class II, Groups E, F and G Hazardous Locations
- CSA Std C22.2 No.157-M1992 - Intrinsically Safe and Non-Incendive Equipment for Use in Hazardous Locations
- UL Standard 508 17th Edition - Industrial Control Equipment
- UL Standard 1203 3rd Edition - Explosion-Proof and Dust Ignition-Proof Electrical Equipment for Use in Hazardous (Classified) Locations.
- UL Standard 913 6th Edition - Intrinsically Safe Apparatus and Associated Apparatus for use in Class I, II, III Division 1, Hazardous (Classified) Locations.



Supplement to Certificate of Compliance

Certificate: 1419790

Master Contract: 200507

The products listed, including the latest revision described below, are eligible to be marked in accordance with the referenced Certificate.

Product Certification History

Project	Date	Description
1660852	2005/05/02	Update to Report 1419790 to Include New Enclosure Material, Battery P/N, and Addition of Figures
1488523	2004/05/31	Addition of Class II, Division 1, Grps EFG; Class III to Cert. No. 1419790 for Models: SP330/SP350/AM510

History

1419790 May 8, 2003 Original Certification for Portable Sampling Pumps, SIDEPAK Models SP330 and SP350, Battery Operated.

1311283 Sept. 10, 2003 Updated certificate 1419790 to include the Portable Sampling Pumps, SIDEPAK Models SP330 and SP350 and the Aerosol Monitor, SIDEPAK Model: AM510

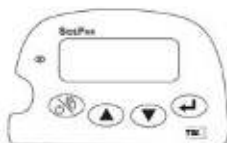
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Appendix C

SP330/350 Quick Reference Guide

(See next page.)

TSI SidePak™ SP330/350 Quick Reference Card



- Press to power ON/OFF.
- Press and hold for 3 seconds to power off.
- Press to return to previous menu or screen.
- to scroll through menu selections or change settings.

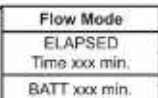
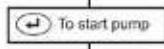


- to select/enter value.

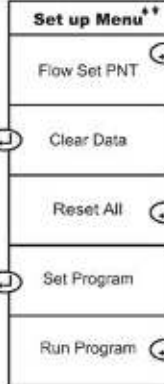
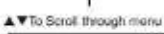
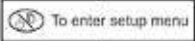
Tamper Protection:
Press and hold  and  to lock or unlock keypad.




Auto
Cycle






Auto
Cycle



"ENTER = CLEAR DATA"
 to execute clear Data Function

Pump will start

- Let pump run 2 min.
- Connect Calibrator
- Use   keys to increase or decrease flow rate to desired reading on calibrator.
- Press  to accept new flow rate.
- Instrument will display new estimated run time and return to ready mode.

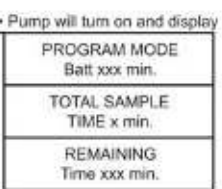
"ENTER = RESET FLOW"
to execute reset all functions

TOTAL TIME **
xxx min. (5-999 min.)

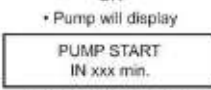
- Use   to select run time.
- Press  to execute new run time

Delay **
xxx Min (1-999 min.)

- Use   to select delay start time
- Instrument returns to ready mode



OR



- If programmed to start after a delay



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